

**Technical Features**

- › Screw-in cartridge direct acting pressure relief valve used as a pilot valve or a valve for small flow rate up to 1.5 l/min
- › Solenoid operated remote switching between minimum and maximum set pressure
- › Possible combined function of pressure relief and unloading valve
- › Five pressure ranges with a maximum settable pressure of 350 bar
- › Accurate pressure control
- › Easily interchangeable solenoid coil and easy connector positioning
- › In the standard version, the valve is zinc-coated for 240 h protection acc. to ISO 9227. Enhanced surface protection for mobile sector available for the steel parts (ISO 9227, 520 h salt spray)

**Functional Description**

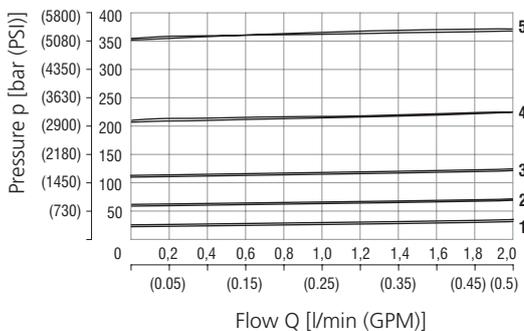
Screw-in cartridge pressure valve, direct acting, is used as a pilot valve for pressure valves SR4E2-B2 and SP4E1-B3 or as a direct acting pressure relief valve for small flow rate up to 1,5 l/min. The input system pressure is permanently compared with mechanically adjusted cracking pressure. The system pressure higher than set cracking pressure opens the valve and unloads the circuit by connection to the tank. The valve thus protects the connected circuit against pressure overloading. Additionally, it is possible to mechanically adjust two values of cracking pressure with the help of adjusting screws built into the end plug of the solenoid actuating system. The two set pressure values can be remotely switched by solenoid.  
CAUTION: A pressure change in T channel will cause a change of the set cracking pressure of 1:1.

**Technical Data**

Valve size / Cartridge cavity	3/4-16 UNF-2A / A2 (C-8-2)		
Max. flow	l/min (GPM)	1.5 (0.40)	
Max. operating pressure (port P)	bar (PSI)	350 (5100)	
Max. operating pressure (port T)	bar (PSI)	100 (1450)	
Fluid temperature range (NBR)	°C (°F)	-30 ... +80 (-22 ... 176)	
Fluid temperature range (FPM)	°C (°F)	-20 ... +80 (-4 ... 176)	
Ambient temperature range (NBR)	°C (°F)	-30 ... +50 (-22 ... 122)	
Ambient temperature range (FPM)	°C (°F)	-20 ... +50 (-4 ... 122)	
Supply voltage tolerance	%	AC, DC ± 10	
Max. switching frequency	1/h	5 000	
Weight	kg (lbs)	0.44 (0.97)	
Mounting position: If possible, the valve should be mounted with the coil vertically downward.			
	Datasheet	Type	
General information	HA 0060	Products and operating conditions	
Coil types	HA 8007	C 19B*	
Valve bodies	In-line mounted	HA 0018	SB-A2*
	Sandwich mounted	HA 0028	SB-*A2*
Cavity details / Form tools	HA 0019	SMT-A2*	
Spare Parts	HA 8010		

**Characteristics** measured at  $v = 32 \text{ mm}^2/\text{s}$  (156 SUS)

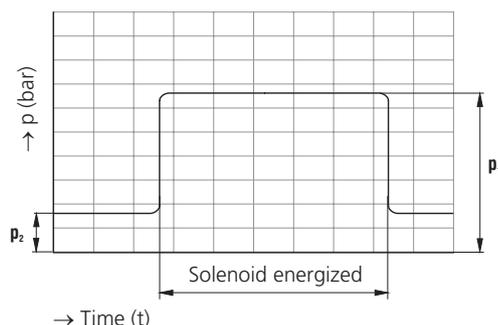
**Relief pressure related to flow rate**



Pressure range	3	6	12	21	35
	1	2	3	4	5

**Example showing the adjustable pressures  $p_1$  and  $p_2$  ( $p_1 \geq p_2$ )**

$p_1$  ( $p_{max}$ , relief pressure) is set as the higher working pressure (solenoid energized)  
 $p_2$  ( $p_{min}$ , vented pressure) is set as a lower working pressure (solenoid de-energized)

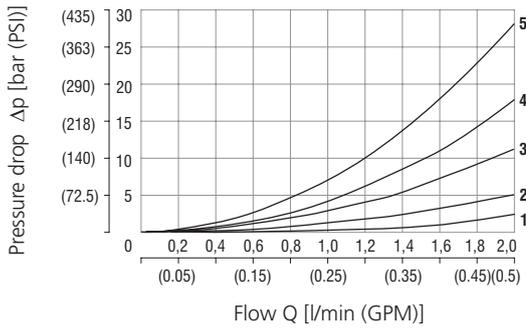


**Characteristics** measured at  $v = 32 \text{ mm}^2/\text{s}$  (156 SUS)

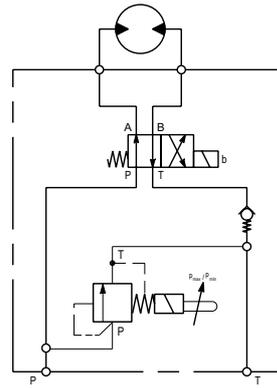
**Application example**

**Pressure drop related to flow rate**

0 % of control current, P-T direction



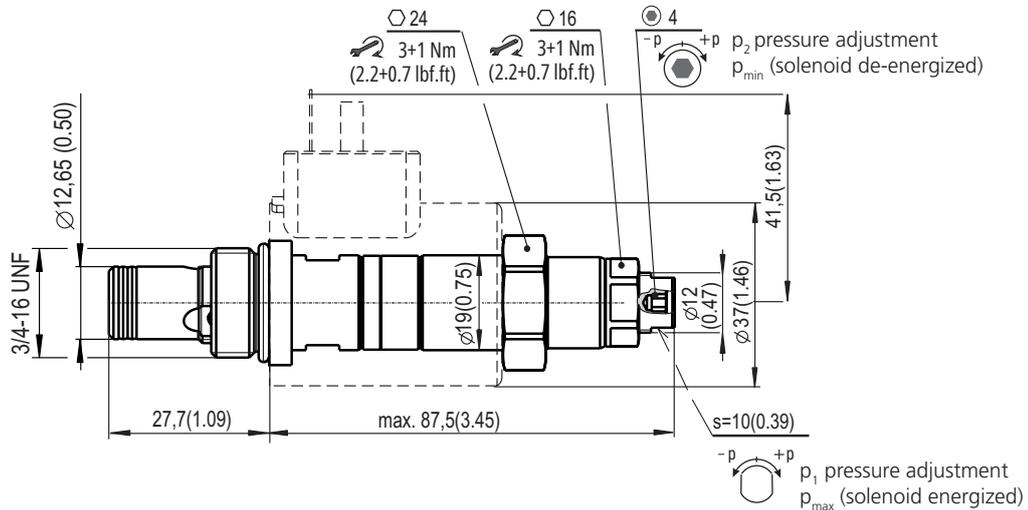
Pressure range	3	6	12	21	35
	1	2	3	4	5



The valve is used to unload a pump to tank with a very low pressure drop. This results in less heating of the oil and therefore lower energy costs for the user.

$p_1$  ( $p_{max}$ ) must be set before  $p_2$  ( $p_{min}$ ). To set  $p_1$ , the solenoid is energized and the pressure adjusted with a flat wrench (size 10). The solenoid is then de-energized and the lower pressure adjusted with an allen key (hex. 3).

**Dimensions** in millimetres (in)



**Ordering Code**

SR1E2 - A2 / H   -

Pressure relief solenoid-operated  
On/Off valve, direct acting

Valve cavity  
3/4-16 UNF (C-8-2)

Model  
High performance

Max. reduced pressure

up to 30 bar (435 PSI)	3
up to 60 bar (870 PSI)	6
up to 120 bar (1740 PSI)	12
up to 210 bar (3050 PSI)	21
up to 350 bar (5080 PSI)	35

No designation  
V

**Surface treatment**

- A zinc-coated (ZnCr-3), ISO 9227 (240 h)
- B zinc-coated (ZnNi), ISO 9227 (520 h)

Seals  
NBR  
FPM (Viton)