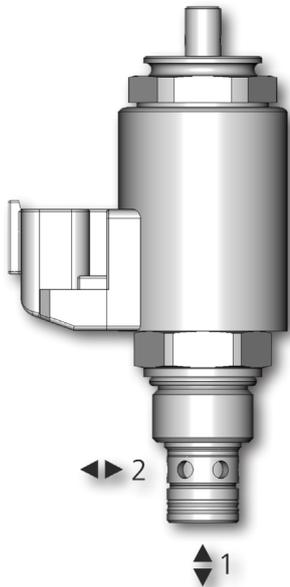
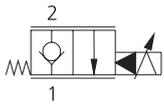


2/2 Proportional Directional valve, Solenoid Operated, Poppet Type, Piloted

**SD3P-B2/H**

7/8-14 UNF •  $Q_{max}$  100 l/min (26.4 GPM) •  $p_{max}$  350 bar (5100 PSI)



**Technical Features**

- › Hardened precision parts
- › High flow capacity and leak-free closing
- › High transmitted hydraulic power up to 350 bar
- › Normally closed version
- › Available Manual Overrides
- › Both ports may be fully pressurized
- › In the standard version, the valve is zinc-coated for 520 h protection acc. to ISO 9227

**Functional Description**

2/2 screw-in cartridge, proportional, directional, solenoid operated, piloted, poppet type valve normally closed version. When the coil is not energized, in flow direction 1 → 2, the valve works as a non-return valve. In flow direction 2 → 1 the valve is closed with minimal volume loss.

When the coil is energized, in flow direction 2 → 1 the valve controls flow in proportion to the current. The valve is commonly used to hold a load with minimal volume loss and smooth control.

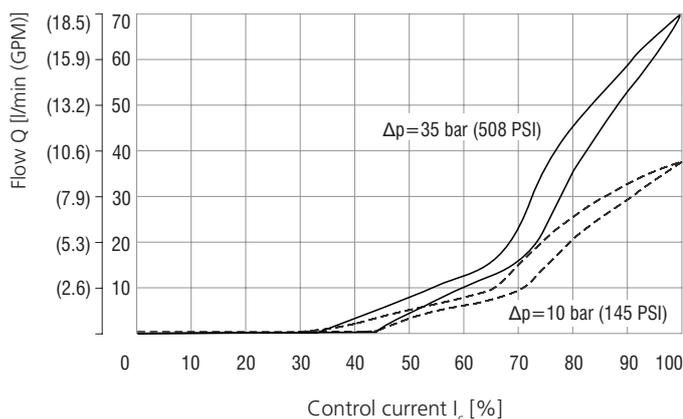
An electronic control unit (ECU) EL7 is used for the valve control. The ECU converts the input command signal into an output current control PWM signal for solenoid coils. The ECU EL7 is available as external for connection to the DIN rail (EL7-E, see datasheet HA 9152) or integrated on the valve in the form of connector plug (EL7-I, see datasheet HA 9151).

**Technical Data**

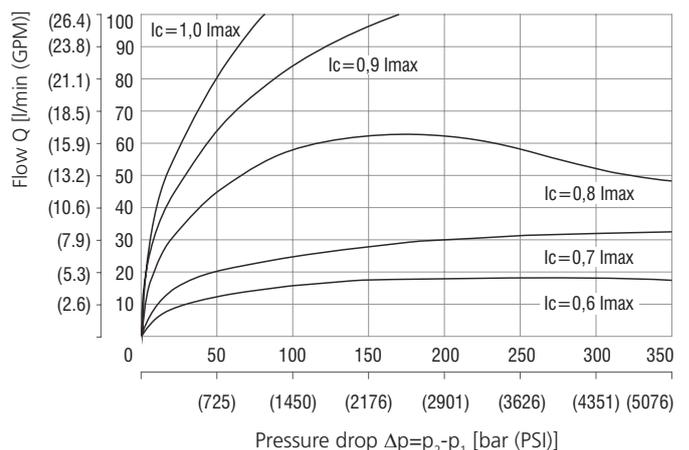
Valve size / Cartridge cavity		7/8-14 UNF-2A / B2 (C-10-2)	
Max. flow	l/min (GPM)	100 (26.4)	
Max. operating pressure	bar (PSI)	350 (5100)	
Nominal flow rate $Q_n$ at $\Delta p=35$ bar (508 PSI), direct. 2→1	l/min (GPM)	70 (18.5)	
Flow losses at $\Delta p=250$ bar (3625 PSI), direct. 2→1	ml/min	0.3	
Fluid temperature range (NBR)	°C (°F)	-30 ... +80 (-22 ... +176)	
Fluid temperature range (FPM)	°C (°F)	-20 ... +120 (-4 ... +248)	
Ambient temperature range	°C (°F)	-30 ... +80 (-22 ... +176)	
Service life	cycles	10 <sup>6</sup>	
Weight - valve with solenoid	kg	0.447 (0.985)	
Technical Data of the Proportional Solenoid			
Nominal supply voltage	V	12 DC	24 DC
Limit current	A	1.2	0.6
Rated resistance at 20 °C (68 °F)	Ω	4.9	20.8
Duty cycle	%	100	
Dither frequency	Hz	70	
	Datasheet	Type	
General information	HA 0060	Products and operating conditions	
Coil types	HA 8007	C 19B*	
Valve bodies	In-line mounted	HA 0018	SB-B2*
	Sandwich mounted	HA 0028	SB-*B2*
Cavity details / Form tools	HA 0019	SMT-B2*	
Spare parts	HA 8010		
Compatible control unit		EL7-E*	

**Characteristics** measured at  $v = 32$  mm<sup>2</sup>/s (156 SUS)

**Flow characteristic - flow direction 2-1**  
at different pressure levels



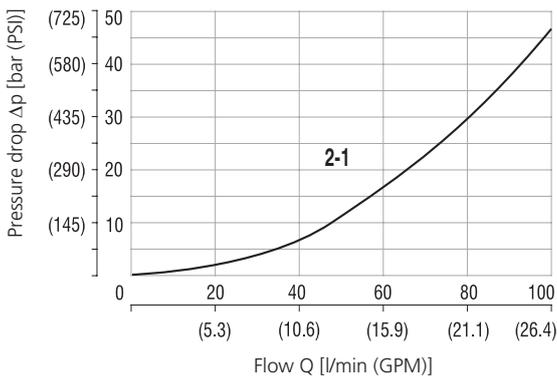
**Operating limits - flow direction 2-1**  
at different current levels



**Characteristics** measured at  $v = 32 \text{ mm}^2/\text{s}$  (156 SUS)

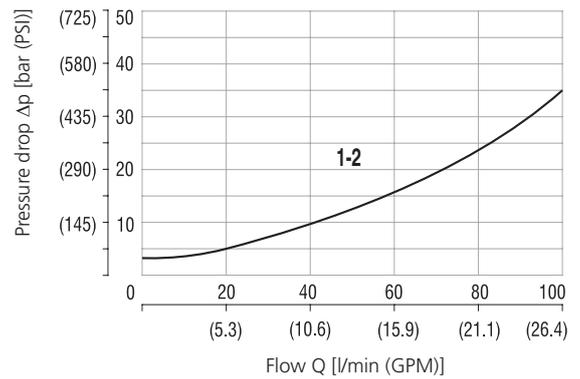
**Pressure drop related to flow rate**

Flow direction 2→1, Control current  $I_c = 1.25 \cdot I_{\text{max}}$



**Pressure drop related to flow rate**

Flow direction 1→2, Control current  $I_c = 0 \text{ mA}$



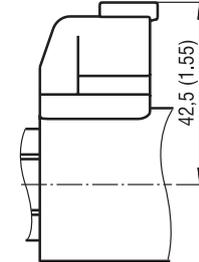
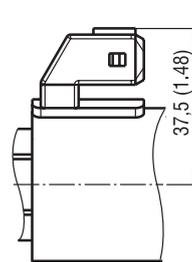
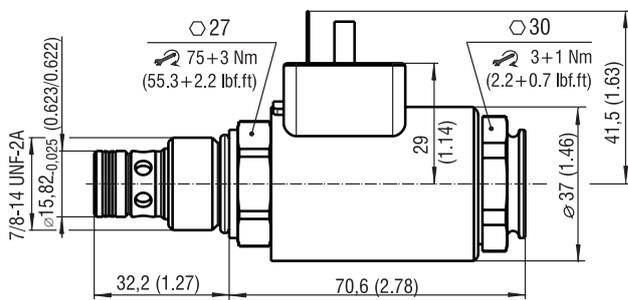
**Dimensions** in millimeters (inches)

**Connector type**

E1, E2 - IP65  
EN 175301-803-A

E3A, E4A - IP67  
AMP Junior Timer

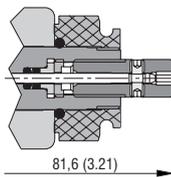
E12, E13 - IP67 / IP69K  
Deutsch DT04-2P



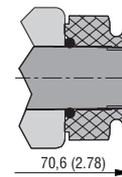
The specified IP rating applies only in the case of correctly connected connectors (male + female) with the corresponding IP rating.

**Manual Override** dimensions in millimeters (inches)

Designation M5 - socket head screw, size 2.5



Designation M9 - without manual override



In case of solenoid malfunction or power failure, the spool of the valve can be shifted by manual override as long as the pressure in port T does not exceed 25 bar (363 PSI). For alternative manual overrides contact our technical support.

**Ordering Code**

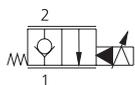
**SD3P-B2 / H 2L2 / 70 - [ ] [ ] [ ] [ ] - B**

**2/2 Proportional directional valve, solenoid operated, poppet type, piloted**

**Valve cavity**  
7/8-14 UNF-2A (C-10-2)

**Model**  
High performance

**Functional symbol**



**Nominal flow rate**  
70 l/min at 35 bar (18.5 GPM at 508 PSI)

**Rated supply voltage / limit current**  
12 V DC / 1.2 A  
24 V DC / 0.6 A

**12**  
**24**

**Surface treatment**  
zinc-coated (ZnNi), ISO 9227 (520 h)

**Seals**  
NBR  
FPM (Viton)  
**No designation**  
**V**

**Manual override**  
socket head screw, size 2.5  
without manual override  
**M5**  
**M9**

**Connector**  
EN 175301-803-A  
**E1** E1 with quenching diode  
**E2** AMP Junior Timer (2 pins, male)  
**E3** E3 with quenching diode  
**E4** AMP Junior Timer - axial direction (2 pins, male)  
**E3A** E3A with quenching diode  
**E4A** E4A with quenching diode  
**E12A** Deutsch DT04-2P - axial direction  
**E13A** E12A with quenching diode